

July 5, 2016

Mr. Jeremy Bores Kafka Granite, LLC 550 East Highway 153 Mosinee, WI 54455

Re: Mohs Hardness Testing 2016 Construction Projects Schofield, WI AET Project No. 12-02155

Mr. Bores:

This report presents the results of our Mohs hardness testing of one sample of stone submitted by you on June 27, 2016. The stone is to be referred to as "Pewter Granite". Five stones were submitted to our laboratory and one was chosen for testing. The scope of our work in this report was confined to performing Mohs hardness testing on one stone sample.

Conclusions

Based on our observations and analysis our opinions are as follows:

- 1. The overall hardness of the "Pewter Granite" stone is approximately 7 to 7.5 on the Mohs scale. The number is based upon testing values of the overall hardness of the rock using Mohs hardness picks.
- 2. The stone appeared to generally consist of a medium grained metamorphic rock. A hardness value determination of the stone based upon the mineral assemblage was not conducted. Mohs picks with hardness 3 thru 8 were used on the stone. The Mohs hardness picks determined an approximate overall hardness of 7 to 7.5. This hardness is a more consistent result then using the mineral assemblage because the Mohs hardness picks were drawn directly across a freshly lapped surface of the stone.
- 3. In general, rocks are not homogeneous with regards to Mohs mineral hardness. The best effort was made to accomplish the hardness analysis at a representative area within the stone selected. Because rocks can consist of several different minerals with different quantities and different hardness, and the Mohs scale represents the hardness of individual minerals, the Mohs scale should only be used as an approximation when determining the overall hardness of a rock.

Mr. Jeremy Bores Sample ID: Pewter Granite AET Project No. 12-02155 July 5, 2016 Page 2 of 2

Procedures

Our work was performed on June 30, 2016 and subsequent dates. The hardness testing was completed through the use of standard geologic Mohs hardness points and optical microscopy on a lapped hand sample. The review was performed in general accordance with Standard Operating Procedure 24-LAB-004, "Petrographic Examination of Aggregates for Concrete, ASTM C295." Observations were made using an Olympus SZX-12 stereo-zoom binocular microscope with magnification up to 160x.

Photographs are included to illustrate our work and conclusions.

Remarks

The sample will be retained for a period of at least sixty days from the date of this report. Unless further instructions are received by that time, the sample may be discarded. The geologic services for this project have been conducted in a manner consistent with that level of care and skill exercised by members of the profession currently practicing in this area under similar budget and time constraints. The results relate only to the sample analyzed. No warranty, express or implied, is made.

It has been a pleasure to serve you on this project. Should you have any questions on this report, please do not hesitate to call.

Respectfully,

American Engineering Testing, Inc.

Christopher J. Braaten, PG Petrographer/Geologist MN License #48312 Phone: 651-659-1352

cbraaten@amengtest.com

Reviewed by:

American Engineering Testing, Inc.

Gerard Moulzolf, PG

Vice President/Principal Retrographer

MN License #30023 Phone: 651-659-1346

gmoulzolf@amengtest.com

Attachment: "Materials Test Report"

AET PROJECT NO: PROJECT:

12-02155

Scholfield, WI





PHOTO: 1

SAMPLE ID:

Pewter Granite

DESCRIPTION:

Overall view of the sample as received.



PHOTO: 2

SAMPLE ID:

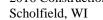
Pewter Granite

DESCRIPTION:

View of the stone selected for hardness testing.

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2016 Construction Projects





SAMPLE ID:

MAG:

РНОТО: 3

Pewter Granite 5x

DESCRIPTION:

View of the lapped cross section of the stone.





SAMPLE ID: MAG:

Pewter Granite 5x

DESCRIPTION: View of the lapped cross section of the stone after Mohs hardness testing. Note that hardness picks 3, 4, and 5 did not scratch, hardness picks 6 and 7 scratched a few minerals, and hardness pick 8 scratched all minerals. The general Mohs hardness would be approximately 7 to 7.5.



Client:

Job No:

American Engineering Testing, Inc. Wausau | Green Bay

Schofield, WI 54476 (715) 359-3534

www.amengtest.com

4203 Schofield Ave, Ste 1 | 3194 Market St., Ste C Green Bay, WI 54304 (920) 347-1286

Report No: MAT:16-05932-S9

Issue No: 1

Toll Free: (800) 972-6364

Material Test Report

KAFKA GRANITE, LLC

CC: Jeremy Bores

John Meyer

Project: 2016 CONSTRUCTION PROJECTS

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Date of Issue:

7/1/2016 Reviewed By: Paul Michlig, CET Construction Manager

Sample Details

Sample ID 16-05932-S9

Field Sample ID

12-02155

Date Sampled 6/22/2016 Source Kafka Granite Material Pewter Granite

Specification None

Sampled by Client **Sampling Method** Location Kafka Granite **Date Submitted** 6/23/2016

lest results			
Description	Method	Result	Limits
Specific Gravity (OD)	ASTM C 127	2.72	
Specific Gravity (SSD)		2.74	
Apparent Specific Gravity		2.78	
Absorption (%)		0.8	
Density Determined Without First Drying?		No	
Additional Notes			
Date Tested		6/28/2016	

Comments

N/A